

TEYI



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质量第一、客户第一、信用第一

努力打造成为中国最优秀的塑料制品制造商之一

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About Teyi

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Brief Introduction

Zhuhai Technique Plastic Container Factory Co., Ltd. was established in 1994, located in Zhuhai city, Guangdong province. Which is a professional manufacturer of high quality plastic products.

After more than 25 years developing, Teyi now owns land space 30, 000m², buildings area 40, 000m². All our buildings achieve domestic and international industry standardization. Construction of the environmental protection system equipped in all our buildings. Our team has more than 200 people ,which is professional, specializing in process and production of high-end plastic house wares, dining and kitchen wares, outdoor equipment and non-disposable plastic food containers.

Certified by a range of special qualifications such as :

QS, ISO9001, ISO22000, HACCP(Declaration of Conformity), SEDEX(Similar to BSCI).



About Teyi

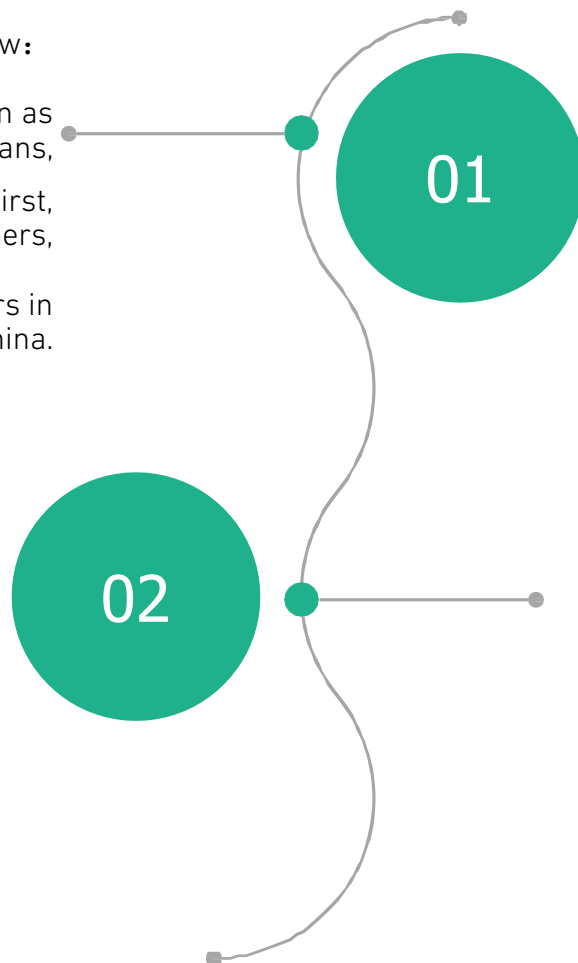
Corporate Culture

Teyi has always been adhering as below:

Through teamwork, development, governance, and promotion as means,

With the business philosophy of quality first, customer first, credit first, and win-win with customers,

Strive to become one of the best plastic product manufacturers in China.



Social Responsibility

While making profits and assuming legal responsibilities for employees, we also take responsibility for consumers, regions and the environment. We emphasize our attention to the value of people in the production process and the contribution to the environment, consumers and society.

* Insists on organizing annual employees interview, physical examination, travel and other cultural activities

*Annual Sedex Audit of BV

*Annual fire protection & environmental protection inspection of local Government



Factory Display

* R&D Building

* Quality Control

* Production Building

* Warehouse

*Office & Living Environment

Factory Display

R&D Building



Our R&D building , where the R&D department located. The company's ongoing projects, development process and quality control would also be here.

The specific work content of our R&D department is to assist customers to evaluate and improve the product structure at the early stage, verify product quality and technical standards at the middle stage, design and arrange the mold manufacturing, verify the mold, solve the problems in the mold trial process, complete the production pilot run, and the final product can be produced successfully.

Factory Display

Quality Control

Our QC department would also participate on the beginning of the research and development ,involved in planning the product quality throughout the new product evaluation, test and trial production and mass production of the product realization process, identifying the risk at every stages.

Setting up professional QC staff in incoming inspection, process inspection and finished quality inspection. Established the quality indicator in each key process and provide the data statistical analysis, provide data support for continuous improvement and decision-making. At the same time, they will assist the Marketing Department to deal with customer after-sales service, and commit to continuously improve customer satisfaction.

Testing equipment :

Initial viscosity tester, Push-pull meter,

Portable zero-effect thickness gauge, Drop tester,

3-Dimensional, Barcode reader,

Standard light source color box,

Vibration tester, High-precision color difference meter, Dishwasher ,

Blast drying etc

OGP 3-Dimensional



Individual testing fixtures(parts of)

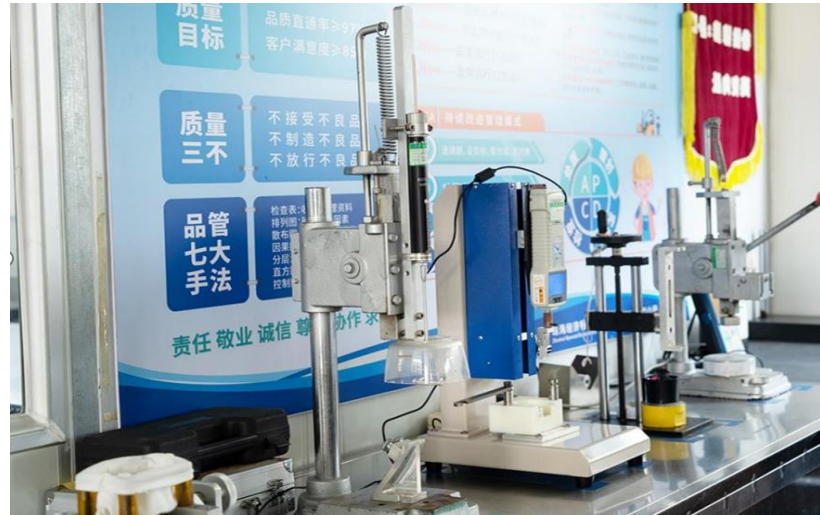


Inspection equipment(parts of)

OGP 3-Dimensional



Push-pull meter



Portable zero-effect thickness gauge



Dishwasher



Temperature and humidity tester



Standard light source color box



Factory Display

Production Building



The first floor of the production building is the injection and blow molding workshop. Second floor is the assembly workshop, all the assembly, packaging and post-processing are carried out on the second floor.

*** Injection and blow molding workshop:**

1. **Injection Molding process(IM):** Teyi currently has 40 injection machines. Size from 80tons-400tons, average 280tons. Including both single color and double color injection machines. Include high-precision electric TOSHIBA injection molding machines, all injection molding machines equipped with five-axis robot.
2. **One step & Two step Injection Stretch Blow Molding process(ISBM):** The main process to manufacture high class plastic sports drink wares. Teyi currently has 7 sets for ISBM machines. Including high-precision electric AOKI one-step ISBM machine and two-step ISBM machines. flexible ISBM process fits for the containers from 100ml – 3000ml.
3. **Extrusion Blow Molding process(EBM):** The main process to manufacture soft containers , Teyi currently has 7 EBM machines, machine screw from 55 to 75, product size from 250ml to 7 liters .The maximum capacity from 4000-30000pcs according to product size. In mold labeling EBM is available in our factory

*** Assembly workshop:** We have scope of reprocessing after molding includes but not limited to silk screen printing, heat transfer, pad printing, vacuum assembly, ultrasonic welding, laser welding, laser coding, glue dispensing, liquid injection, filming, labeling, heat shrinking, finished product assembly etc.

*** The annual maximum capacity is around 3000tons plastic raw materials**

*** Specially professional on manufacturing:** Tritan(PCTG),PP,LLD/LD/HDPE,ABS,TPE,PETG etc

Factory Display

Production Workshop

Injection & blow workshop



Two-step ISBM, equipped with 6 axis robot



EBM + automatic in mold labeling



Factory Display

Production Workshop

EBM, screw from 55 to 75, product size from 250ml to 5 liters.



IM. Size from 80tons-400tons, average 280tons



All injection molding machines equipped with five-axis robot. Injection molding workshop is equipped with a central material supply system, and the raw materials are insulated from the production site



Factory Display

Production Workshop

Aoki One-step ISBM machine



Dust-free assembly workshop



Laser welding



Factory Display

Production Workshop

Assembly workshop



Automatic packing machine



Automatic carton sealing



Factory Display

Warehouse

End production warehouse on the first floor (including domestic and export).
Packaging materials and semi-finished productions on the second and third floor.

End production



Semi production



Packaging



Factory Display

Office & Living Environment

We have a tidy and clean office / living environment



Staff Canteen



Staff dormitory





Process Display

1: Single and double color injection molding(IM), extrusion blow molding(EBM) , in mold label extrusion blow molding(IML EBM), one & two step injection stretch blow molding(One & Two Step ISBM).

2: The scope of reprocessing after molding includes but not limited to silk screen printing, heat transfer, pad printing, vacuum assembly, ultrasonic welding, laser welding, laser coding, dispensing, liquid injection, filming, labeling, heat shrinking, finished product assembly etc.

3: The following products include three or more of the processes we mentioned at above 2 points .

Process Display



Process Display



Process Display





Partners

(parts of)

Partners (parts of)



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R&D

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Thank you for watching

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